

T-054 Inspection Limits and Repair

IFCA for Parts Not Requiring ILR

Engine Application(s):	All Rolls Royce / Allison 250 engine models.																								
Compliance:	As required.																								
Notes:	Refer to OEM's published data for installation, engine operation, and disassembly.																								
Revisions:	<table border="0"> <tr> <td>N/C</td> <td>Dated: 11/06/00</td> <td>Initial Release</td> </tr> <tr> <td>A</td> <td>Dated: 2/28/03</td> <td>ECO#1208: Added several parts to Table 1 and removed descriptions.</td> </tr> <tr> <td>B</td> <td>Dated: 3/19/03</td> <td>ECO#1232: Added E6893029 and E23053320.</td> </tr> <tr> <td>C</td> <td>Dated: 4/14/03</td> <td>ECO#1249: Modified parts list.</td> </tr> <tr> <td>D</td> <td>Dated: 5/28/03</td> <td>ECO#1311: Removed E23062753 & E23062754 and added others P/Ns.</td> </tr> <tr> <td>E</td> <td>Dated: 4/11/07</td> <td>ECO#2319: Added applicable part numbers approved since last revision.</td> </tr> <tr> <td>F</td> <td>Dated: 9/01/09</td> <td>ECO#2890: Updated EXTEX to TIMKEN.</td> </tr> <tr> <td>G</td> <td>Dated: 2/04/16</td> <td>Updated Timken to EXTEX Engineered Products.</td> </tr> </table>	N/C	Dated: 11/06/00	Initial Release	A	Dated: 2/28/03	ECO#1208: Added several parts to Table 1 and removed descriptions.	B	Dated: 3/19/03	ECO#1232: Added E6893029 and E23053320.	C	Dated: 4/14/03	ECO#1249: Modified parts list.	D	Dated: 5/28/03	ECO#1311: Removed E23062753 & E23062754 and added others P/Ns.	E	Dated: 4/11/07	ECO#2319: Added applicable part numbers approved since last revision.	F	Dated: 9/01/09	ECO#2890: Updated EXTEX to TIMKEN.	G	Dated: 2/04/16	Updated Timken to EXTEX Engineered Products.
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Per the Los Angeles Aircraft Certification Office and in accordance with FAA Order 8110.42A, Extex is only required to issue Instructions for Continued Airworthiness (IFCA) if one of the following applies:

1. The design of the PMA part is such that the OEM IFCA are not adequate.
2. Installation of the PMA part renders the OEM IFCA for the product invalid.

At a minimum, Extex issues IFCA in accordance with the above. In addition, Extex at times has also issued IFCA for other parts at customer request. All Extex IFCA are included in the Extex Technical Manual.

It has been determined that for the following parts, the OEM IFCA are adequate and may be used to inspect, repair and overhaul the Extex part. For parts listed here that have published Extex IFCA, compliance with the OEM or Extex data is at customer option.

E23001801	E23008064	E23032263	E23037444	E23053996
E23001832	E23008089	E23032283	E23037446	E23053997
E23001986	E23008090	E23032327	E23038136	E23054600
E23004212	E23008555	E23032328	E23038137	E23054604
E23004529	E23008614	E23032335	E23038218	E23054628
E23004538	E23009342	E23032345	E23039060	E23054648
E23005267	E23009573	E23032942	E23039785	E23055438
E23005271	E23009574	E23033399	E23039791	E23056108
E23005274	E23030974	E23033885	E23039791-1	E23056128
E23007190	E23030978-1	E23034608	E23039791-2	E23056633
E23007246	E23030978-2	E23034784	E23039791-3	E23056634
E23007247	E23030981	E23034786	E23051099	E23057137
E23007248	E23030982	E23034926	E23051117-1	E23060164
E23007530	E23030986	E23035175	E23053259	E23060429
E23008017	E23030988	E23035275	E23053263	E23061212
E23008018	E23031494	E23035299	E23053320	E23061213
E23008020	E23031921	E23037403	E23053330	E23061216
E23008030	E23031922	E23037413	E23053995	E23061822

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E23062029	E6841676	E6876741	E6896437
E23062061	E6843609	E6876878	E6898558
E23062750	E6843610	E6877277	E6898561
E23062752	E6844007	E6877736-1	E6898642
E23064570	E6844422	E6877736-2	E6898657
E23064575	E6848996-1	E6886430	E6898764
E23064622	E6848996-2	E6887619	E6898784
E23064637	E6848996-3	E6887761	E6898945
E23064637-2P	E6848996-4	E6888547	E6898977
E23066675	E6848996-5	E6889069	E6898981
E23068295	E6851501	E6889096	E6899081
E23071309	E6851530	E6889318	E6899239
E23071313	E6853366	E6889347	
E23071792	E6853446	E6889700	
E23071793	E6853448	E6890035	
E23073520	E6854086	E6890040	
E23073521	E6854424	E6890044	
E23073533	E6854521	E6890580	
E23073566	E6856211	E6890581	
E23075442	E6859073	E6890583	
E23076529	E6859183	E6890584	
E23076531	E6870031	E6892073	
E6726656-96	E6870035	E6892285	
E6726656-168	E6870736	E6892828	
E6726656-244	E6870737	E6892838	
E6726656-356	E6870832	E6893029	
E6784419-2	E6870927	E6893073	
E6784419-3	E6871162	E6893606	
E6784419-4	E6871259	E6893607	
E6784419-8	E6871461	E6893614	
E6808397	E6871902	E6893672	
E6810436	E6874816	E6893673	
E6810498	E6875350	E6894196-1	
E6820085	E6875351	E6894196-2	
E6820586	E6875491	E6894196-3	
E6823169	E6875628	E6894196-4	
E6829641	E6876016	E6894196-5	
E6840113	E6876294	E6895005	
E6840139	E6876542	E6896098	
E6840407	E6876637	E6896408	