

**T-108 Service Information Letter**

<b>Subject:</b>	Second Stage Turbine Nozzle Diaphragms
<b>Part Number(s):</b>	E23031938
<b>Installation(s):</b>	Rolls Royce 250-B17F, B17F/1, B17F/2, C20, C20B, C20C, C20F, C20J, C20S, C20W, C20R, C20R/1, C20R/2, C20R/4
<b>Revision History:</b>	11/03/15 Rev. IR – Initial Release. 2/08/16 Rev. A – Updated TIMKEN to EXTEX Engineered Products.
<b>Reason:</b>	Customers have requested clarification regarding the subject EXTEX PMA article and the corresponding Type Certificate Holder (Rolls Royce) airworthiness limitations.
<b>Description:</b>	This service information clarifies the applicability of airworthiness limitations on the Type Certificate Holder diaphragm part number 23084419.
<b>Applicability:</b>	Applicable model 250 engines with EXTEX Part Number E23031938 (and similar FAA approved EXTEX 2 <sup>nd</sup> Stage Turbine Nozzles) installed.
<b>Accomplishment Instructions:</b>	Applicable EXTEX Second Stage Nozzles in new condition have diaphragm part number E6851499 installed. This part number is not life-limited and does not have airworthiness limitations. The Rolls Royce (RR) life limits apply only as specified in the RR airworthiness limitations schedule. Rolls Royce airworthiness limitations do NOT apply to the subject, or any other, EXTEX article.
<b>Approval:</b>	FAA Approval not required.
<b>Notes:</b>	Please contact your EXTEX representative with any questions.

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