

P/N(s): A6808392, E6808392,
A6829641, E6829641,
A6840406, E6840406,
A6840407, E6840407,
A6876878, E6876878 &
E6893614

T-017 Inspection Limits and Repair

Revision: E Issued: 2/02/16

Spanner Nuts

Engine Application(s):	250-B15G 250-B17F, B17F/1, B17F/2 250-C18, C18A, C18B, C18C 250-C20, C20B, C20F, C20J, C20W 250-C20R, C20R/1, C20R/2, C20R/4 250-C28B, C28C 250-C30, C30G, C30L, C30M, C30P, C30R, C30S, C30V
Subject:	Inspection and Rework Procedure for Spanner Nuts.
Compliance:	Any time the Spanner Nut is removed. Refer to the Figure for Inspection and Rework Limits.
Notes:	Replaces Service Letter T95-005 issued by Superior Turbine on May 31, 1995. Refer to OEM's published data for installation, engine operation and disassembly.
Revisions:	N/C Dated: 01/30/97 Initial release. A Dated: 11/25/97 Updated format. B Dated: 01/26/01 Updated format. C Dated: 02/14/05 Added Part Number E6893614. D Dated: 09/09/09 Updated EXTEX to TIMKEN. E Dated: 2/02/16 Updated Timken to EXTEX Engineered Products.

**Spanner Nuts
Inspection and Rework Limits**

Condition	Service Limit	Repair Limit	Corrective Action
Cracks (FPI*) Visual Damage	None None in Functional Areas None in Locking Skirt	Unused Locking Skirt Insufficient for Staking	Replace. Repair or Replace. Grind Out Staking Damage.

Notes: *FPI per approved water washable technique.

TABLE 1