

## T-036 Inspection Limits and Repair

### Spline Lock Nut

#### Engine Application(s)

**E6896408:** 250-C28B, C28C, 250-C30, C30G, C30G/2, C30M, C30P, C30S

**E23076531:** 250-C28B, C28C, C30, C30G, C30G/2, C30M, C30P, C30S, C30R, C30R/1, C30U, C40B, C47B, C47M

**Subject:** Inspection and Rework Procedures for the E6896408 & E23076531 Spline Lock Nut.

**Compliance:** Any time the Spline Lock Nut is removed for overhaul.

**Notes:** Refer to OEM's published data for installation, engine operation and disassembly.

**Revisions:**

N/C	Dated: 9/07/97	Initial release.
A	Dated: 1/29/01	Updated format.
B	Dated: 8/12/05	Added P/N E23076531.
C	Dated: 9/04/09	Updated EXTEX to TIMKEN.
D	Dated: 2/03/16	Updated Timken to EXTEX Engineered Products.

**Discard and replace the Spline Lock Nut.**