



U.S. Department
of Transportation
**Federal Aviation
Administration**

FEDERAL AVIATION ADMINISTRATION - PARTS MANUFACTURER APPROVAL

EXTEX Engineered Products Inc.
340 E Germann Road, Suite 113
Gilbert Arizona 85297-0613 USA

PMA NO: PQ2203NM
SUPPLEMENT NO.: 6
DATE: April 3, 2017

ARTICLE NAME	ARTICLE NUMBER	APPROVED REPLACEMENT FOR ARTICLE NUMBER	APPROVAL BASIS AND APPROVED DESIGN DATA	MAKE/TCH ELIGIBILITY	MODEL/SERIES ELIGIBILITY
Bearing Set, Ball	540-011-449- 3AL	540-011-449-3	Test and Computations per 14 CFR §21.303 <u>Dwg No.:</u> 540-011-449-3AL <u>Rev:</u> B <u>Date:</u> 05/13/2008, or later FAA approved revisions	Bell Helicopter Textron	412EP
Ring Assembly Swashplate Gimbal	ASI-4010-404-1	204-010-404-1	Identity per 14 CFR §21.303 <u>Dwg No:</u> ASI-4010-404 <u>Rev:</u> I/R <u>Date:</u> 07/13/1992, or later FAA approved revisions	Bell Helicopter Textron	412EP
Sleeve, Collective	ASI-4011-408- 105	204-011-408-105	Identity per 14 CFR §21.303 <u>Dwg No.:</u> ASI-4011-408 <u>Rev:</u> I/R <u>Date:</u> 05/14/1992, or later FAA approved revisions	Bell Helicopter Textron	412EP
Clamp Assembly, Curvic Coupling, Tail Rotor Driveshaft	ASI-4040-811-1	204-040-811-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> ASI-4040-811 <u>Rev:</u> I/R <u>Date:</u> 12/05/1992, or later FAA approved revisions	Bell Helicopter Textron	412EP
Clamp, Curvic Tail Rotor	TAI-4040-809-3	204-040-809-3	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-809 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412 412EP
Idler, Tail Rotor Control, Assembly of	ASI-9011-711- 001	209-011-711-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> ASI-9011-711 <u>Rev:</u> I/R <u>Date:</u> 04/06/1993, or later FAA approved revisions	Bell Helicopter Textron	412EP

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Crosshead Controls	TAI-2010-775-1	212-010-775-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2010-775 <u>Rev:</u> I/R <u>Date:</u> 01/10/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Bolt, Isolation Mount-Pylon	TAI-2030-096- 001	212-030-096-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2030-096- <u>Rev:</u> I/R <u>Date:</u> 01/09/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Bolt, Lift Link	TAI-2040-117- 103	212-040-117-103	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2040-117 <u>Rev:</u> I/R <u>Date:</u> 12/29/2005, or later FAA approved revisions	Bell Helicopter Textron	412EP
Spacer, Bolt Lift Link, Transmission	TAI-2040-118- 101	212-040-118-101	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2040-118 <u>Rev:</u> I/R <u>Date:</u> 12/29/2005, or later FAA approved revisions	Bell Helicopter Textron	412EP
Bearing, Ball, Duplex	TAI-2040-143- 103	212-040-143-103	Test and Computations per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2040-143-103 <u>Rev:</u> I/R <u>Date:</u> 05/14/2010, or later FAA approved revisions	Bell Helicopter Textron	412EP
Shaft, Tail Rotor 90° Gear Box	TAI-2040-462- 001	212-040-462-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2040-462 <u>Rev:</u> I/R <u>Date:</u> 01/23/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Exhaust Duct, Assembly of	TAI-2061-202- 10	212-061-202-10	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2061-202 <u>Rev:</u> I/R <u>Date:</u> 03/09/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Exhaust Duct, Assembly of	TAI-2061-202-9	212-061-202-9	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-2061-202 <u>Rev:</u> I/R <u>Date:</u> 03/09/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

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Bearing & Liner, Assembly	TAI-4010-433-1	204-010-433-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4010-433 <u>Rev:</u> I/R <u>Date:</u> 11/30/2005, or later FAA approved revisions	Bell Helicopter Textron	412EP
Shim	TAI-4010-434-1	204-010-434-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4010-434 <u>Rev:</u> I/R <u>Date:</u> 01/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Sleeve, Bearing Inner Race S/P Inner Ring	TAI-4011-423-1	204-011-423-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4011-423 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Bearing, & Liner, Assembly	TAI-4011-443- 001	204-011-443-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4011-443 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Liner, Collective Sleeve	TAI-4011-443- 003	204-011-443-003	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4011-443 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Bushing- Support Assembly	TAI-4011-497- 101	204-011-497-101	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4011-497 <u>Rev:</u> I/R <u>Date:</u> 02/03/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Bushing- Support Assembly	TAI-4011-497- 103	204-011-497-103	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4011-497 <u>Rev:</u> I/R <u>Date:</u> 02/03/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Push Rod, Crew Door Latch Assembly of	TAI-4030-481- 001	204-030-481-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4030-481 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

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Push Rod, Crew Door Latch Assembly of	TAI-4030-481- 101	204-030-481-101	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4030-481 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Rod, Crew Door Latch, Assembly of	TAI-4030-483- 001	204-030-483-001	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4030-483 <u>Rev:</u> I/R <u>Date:</u> 02/27/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Rod, Crew Door Latch, Assembly of	TAI-4030-483- 003	204-030-483-003	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4030-483 <u>Rev:</u> I/R <u>Date:</u> 02/27/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Roller, Assembly Latch, Crew Door	TAI-4030-499- 005	204-030-499-005	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4030-499 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Roller, Latch Crew Door	TAI-4030-501- 001	204-030-501-001	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4030-501 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Hinge Half Lower Cabin Assembly of	TAI-4031-467- 011	204-031-467-011	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-467 <u>Rev:</u> I/R <u>Date:</u> 01/31/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Hinge Half Lower Cabin Assembly of	TAI-4031-467- 012	204-031-467-012	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-467 <u>Rev:</u> I/R <u>Date:</u> 01/31/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Hinge Half Lower, Crew Door, Assembly of	TAI-4031-468- 101	204-031-468-101	Identicality per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-468 <u>Rev:</u> I/R <u>Date:</u> 01/27/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

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Hinge Half Lower, Crew Door, Assembly of	TAI-4031-468- 102	204-031-468-102	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-468 <u>Rev:</u> I/R <u>Date:</u> 01/27/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Hinge Half Upper, Crew Door, Assembly of	TAI-4031-658- 101	204-031-658-101	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-658 <u>Rev:</u> I/R <u>Date:</u> 01/23/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Hinge Half Upper, Crew Door, Assembly of	TAI-4031-658- 102	204-031-658-102	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-658 <u>Rev:</u> I/R <u>Date:</u> 01/23/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Spring, Hinge Half, Assembly of	TAI-4031-762- 001	204-031-762-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-762 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Spring, Hinge Half, Assembly of	TAI-4031-762- 002	204-031-762-002	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-762 <u>Rev:</u> I/R <u>Date:</u> 02/26/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Hinge Half Upper Cabin Assembly of	TAI-4031-837- 011	204-031-837-011	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-837 <u>Rev:</u> I/R <u>Date:</u> 01/25/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Hinge Half Upper Cabin Assembly of	TAI-4031-837- 012	204-031-837-012	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4031-837 <u>Rev:</u> I/R <u>Date:</u> 01/25/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Shaft-Bearing, Planetary Pinion, Transmission	TAI-4040-130- 005	204-040-130-5	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-130 <u>Rev:</u> I/R <u>Date:</u> 03/08/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

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Race-Bearing, Planetary Pinion, Transmission	TAI-4040-132- 001	204-040-132-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-132 <u>Rev:</u> I/R <u>Date:</u> 03/09/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Case-Support, Bevel Gear, Transmission, Assembly of	TAI-4040-386- 001	204-040-386-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-386 <u>Rev:</u> I/R <u>Date:</u> 04/05/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Cap Assembly Filler, Oil, Gear Box	TAI-4040-502- 009	204-040-502-9	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-502 <u>Rev:</u> I/R <u>Date:</u> 04/05/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Cap-Oil Filler, Gear Box	TAI-4040-503- 003	204-040-503-3	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-503 <u>Rev:</u> I/R <u>Date:</u> 04/05/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Glass, Sight Gage, Oil Gearbox	TAI-4040-514- 001	204-040-514-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-514 <u>Rev:</u> <u>Date:</u> 04/05/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Coupling, Male Spherical, Driveshaft	TAI-4040-603- 009	204-040-603-009	Test & Computation per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-603 <u>Rev:</u> B <u>Date:</u> 04/26/2010, or later FAA- approved revisions	Bell Helicopter Textron	412EP
Coupling, Male Spherical, Driveshaft	TAI-4040-603- 011	204-040-603-011	Test & Computation per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-603 <u>Rev:</u> B <u>Date:</u> 04/26/2010, or later FAA- approved revisions	Bell Helicopter Textron	412EP

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Plate Assembly-Seal Drive Shaft Coupling, T/R Drive	TAI-4040-610- 001	204-040-610-1	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4040-610 <u>Rev:</u> I/R <u>Date:</u> 04/05/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Clevis Assembly Ram Ground Handling	TAI-4050-170- 001	204-050-170-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4050-170 <u>Rev:</u> I/R <u>Date:</u> 04/05/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Insulator Slip Ring Cargo Suspension	TAI-4075-155- 001	204-075-155-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4075-155 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Inner Ring, Slip Cargo Suspension, Assembly of	TAI-4075-156- 001	204-075-156-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4075-156 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Outer Ring, Slip Cargo Suspension, Assembly of	TAI-4075-156- 003	204-075-156-003	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4075-156 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Ring, Slip Cargo Suspension, Assembly of	TAI-4075-157- 001	204-075-157-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-4075-157 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Pin, Lower, Latch	TAI-5030-517- 001	205-030-517-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5030-517 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Seal - Cargo Door Assembly of	TAI-5030-550- 001	205-030-550-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5030-550 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

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Seal - Cargo Door Assembly of	TAI-5030-550- 002	205-030-550-002	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5030-550 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Plate Supt- Roller Cargo Door, WL5439	TAI-5031-433- 003	205-031-433-3	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-433 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Support-Roller Cargo Door	TAI-5031-433- 005	205-031-433-005	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-433 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Support-Roller Cargo Door	TAI-5031-433- 006	205-031-433-006	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-433 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Support-Roller Cargo Door, Upper Fwd	TAI-5031-435- 001	205-031-435-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-435 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Support-Roller Cargo Door, Upper Fwd	TAI-5031-435- 002	205-031-435-002	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-435 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Plate Supt- Roller Cargo Door, Upper Fwd	TAI-5031-435- 003	205-031-435-003	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-435 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Support-Roller Cargo Door, Upper Aft	TAI-5031-436- 001	205-031-436-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-436 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

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Plate Support - Roller Cargo Door, Upper Aft	TAI-5031-436- 003	205-031-436-003	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5031-436 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Retainer- Grease Spherical Coupling Main D/S	TAI-5040-175- 001	205-040-175-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5040-175 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Ring - Safety Belt Attach	TAI-5070-725- 001	205-070-725-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5070-725 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Ring - Safety Belt Attach	TAI-5070-725- 003	205-070-725-003	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5070-725 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Ring - Safety Belt Attach	TAI-5070-725- 009	205-070-725-009	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5070-725 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Ring - Safety Belt Attach	TAI-5070-725- 011	205-070-725-011	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5070-725 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Adapter, Front & Back	TAI-5070-786- 001	205-070-786-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-5070-786 <u>Rev:</u> I/R <u>Date:</u> 04/17/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Control Tube T/R	TAI-9011-710-5	209-011-710-5	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-9011-710 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

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ARTICLE NAME	ARTICLE NUMBER	APPROVED REPLACEMENT FOR ARTICLE NUMBER	APPROVAL BASIS AND APPROVED DESIGN DATA	MAKE/TCH ELIGIBILITY	MODEL/SERIES ELIGIBILITY
Bushing- Controls Tail Rotor	TAI-9011-716- 001	209-011-716-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-9011-716 <u>Rev:</u> I/R <u>Date:</u> 04/11/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP
Race-Controls Tail Rotor	TAI-9011-717- 001	209-011-717-001	Identity per 14 CFR §21.303 <u>Dwg No.:</u> TAI-9011-717 <u>Rev:</u> I/R <u>Date:</u> 04/06/2006, or later FAA approved revisions	Bell Helicopter Textron	412EP

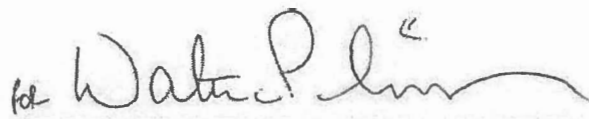
-----End of Data-----

GENERAL NOTES:

- 1) Provide minor design changes in a manner as determined by the ACO. Process major design changes to drawings and specifications in the same manner as that for an original FAA-PMA.
- 2) The FAA accepted ICA for the above articles with their designs. These ICA may refer to those of the respective articles from the holders of type certificates. Otherwise, provide supplemental ICA for differences in the replacement articles. Make referral statements, or supplemental ICA readily available per 14 CFR 21.50.

"Signature on File"

Gregory S. DiLibero
Manager, Airframe Branch
Los Angeles Aircraft Certification Office


John Rigg
Manager, Phoenix
Manufacturing Inspection District Office